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CLOSED?

D4635-142
Job Sheet 167085-A



Part No: D4635-142

Job Qty: 1 ea

Part Name: Fwd Ceiling Replacement Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start Up Small Fab	
100	Small Fab	1 pcs		11/9/17	0.00	0.80	Small Fab	
110	Small Fab	1 pcs		11/10/17	0.00	0.80	Small Fab	
120	QC	1 pcs		11/10/17	0.00	0.00	QC5	
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3	
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4635-142 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: _____ 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II.(see note 8) Batch # _____ Expiry Date _____ 3- Apply labels as per Dwg. and seal with 3M

3950 edge sealer(see note 9) Batch: _____

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	- D4635-25026246	1	2	0	0
	- D4669-1	2	27	0	0
	✓ D4695-042 5022815	1	1	0	0
	✓ D4732-3 5022807	1	4	0	0
	✓ D4732-31 5022805	1	4	0	0
	✓ D4732-35 5022804	1	5	0	0
	✓ D4732-7 5022803	1	2	0	0
	✓ D5022-1 5022628	1	4	0	0

Part Specifications

Specifications could not be found.

Plex 10/24/17 10:42 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descri _____		DISPOSITION Mfg Date: 12/28/17 Job No: 167085 - A		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">ube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>ing ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>ing ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				ube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	ing ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	ing ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Fab ☐	Composite ☐	Supplier ☐	
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Fab ☐	Composite ☐	Supplier ☐																					
		Effective : _____		MRB (QSI042) Approval																			
		Disposition		Completed By																			
				Lead hand / Supervisor Approval Verification																			
				QC / QA Coordinator Approval																			

Root Cause

Environment	☐	No Re-	☐
Design	☐	Operat	☐
Doc/Data	☐	Offset/	☐
Equip/Tooling	☐	Supplie	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for	☐
Internal Transport	☐	Poor Int	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

FAULT CATEGORY

re ☐ Defect ☐ plete/Unqualified ☐	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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